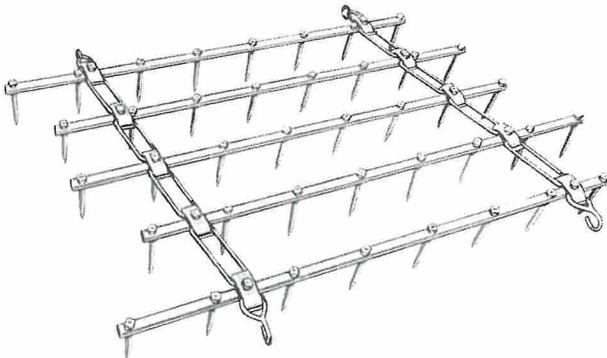


# HEAVY DUTY FLEXIBLE REVERSIBLE HARROW



## SPECIFICATIONS

| Model     | Description                | No. Teeth | Width (feet) | Weight (lbs.) |
|-----------|----------------------------|-----------|--------------|---------------|
| FB-5      | Flexible-Reversible Harrow | 40        | 5'           | 96            |
| FB-55 1/2 | Flexible-Reversible Harrow | 40        | 5'6"         | 100           |
| FB-645    | Flexible-Reversible Harrow | 45        | 6'           | 106           |
| FB-6 1/2  | Flexible-Reversible Harrow | 45        | 6'6"         | 111           |
| FB-7      | Flexible-Reversible Harrow | 50        | 7'           | 121           |
| FB-8      | Flexible-Reversible Harrow | 60        | 8'           | 138           |

For trashy fields, pulverizing, cultivating, breaking up clods and destroying early weeds. The flexibility allows the individual tooth bars to pass over obstructions while the other bars stay on the ground. When the harrow is drawn from the front, the teeth are vertical for cultivating and penetrating deep into the soil. When drawn from the other end, the tooth angle is preset for self-cleaning and smoothing.

### TOOTH BARS

1 5/8" O.D. High carbon heavy duty pipe for greater strength at high speed tractor operation and cultivating.

### CONNECTING LINKS

9/16" Specially welded for extra strength and less wear.

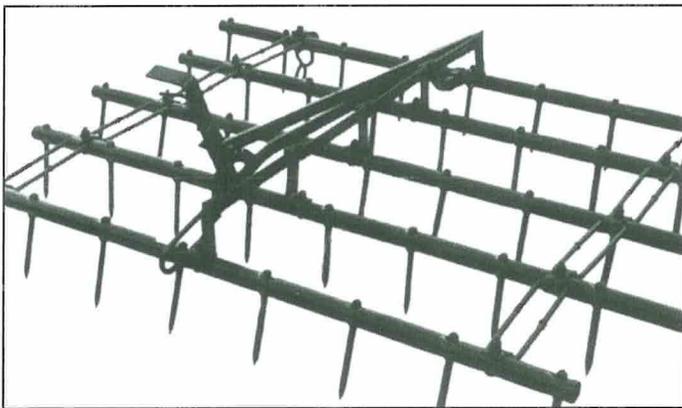
### DRAW HOOKS

9/16" designed with open ends toward the ground to reduce unhooking.

### TEETH

High carbon steel, hammer-forged to diamond hard point for hard use in all soil conditions. The teeth can be used to cultivate, pulverize, smooth and break-up crust and clods. Each tooth is locked on with a lock washer and nut. We guarantee our teeth to outlast any other teeth of equal weight.

# HEAVY DUTY FLEXIBLE PIPE BAR LEVER HARROW



Breaks up clods, crusts, pulverizes, smooths and cultivates, destroying the early weeds before they start to grow. Cultivates corn, beans, potatoes and other row crops.

### SELF-CLEANING, NON-CLOGGING

The flexibility permits it to pass over trash or rocks.

### LEVER ASSEMBLY

Exclusive lever design permits setting the teeth at any angle, yet allowing full flexibility in any position.

### TOOTH BARS

1 5/8" O.D. High carbon steel pipe, extra strong and resistant to wear for high speed harrowing.

### CONNECTING LINKS

9/16" Welded for extra strength.

### TEETH

High carbon steel, hammer-forged to diamond hard point for hard use in all soil conditions to cultivate, pulverize, smooth and break-up crust and clods. Each tooth is reversible and replaceable. Each tooth is locked on with a lock washer and nut. Guaranteed to outlast any other tooth of equal weight.

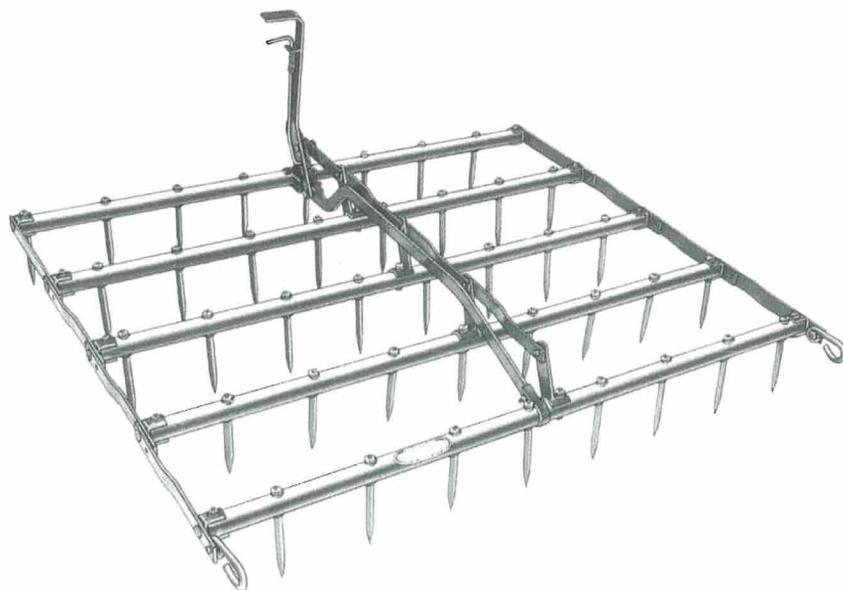
### 9/16" DRAW HOOKS

Designed with open ends toward the ground to reduce unhooking.

## SPECIFICATIONS

| Model     | No. Teeth | Width (Depth) | Weight (Lbs.) |
|-----------|-----------|---------------|---------------|
| OE-55 1/2 | 40        | 5'6"          | 118           |
| OE-645    | 45        | 6'            | 122           |
| OE-6 1/2  | 45        | 6'6"          | 129           |
| OE-7      | 50        | 7"            | 137           |

# HEAVY DUTY FLEXIBLE/RIGID PIPE BAR LEVER HARROW “TWO FOR THE PRICE OF ONE”



## ONE HARROW THAT DOES TWO JOBS

Our PB series is a flexible or rigid harrow, Two For the Price of One. The PB series is specially designed to suit all farmers needs. To make the harrow section rigid, simply insert six bolts (5/16" x 3/4") on the sides. The flexible harrow is designed to let more trash through, while the rigid harrow is better suited for leveling.

## SELF-CLEANING, NON-CLOGGING

Flexibility permits it to pass over trash or rocks. The ideal harrow for corn and bean ground.

## LEVER ASSEMBLY

Exclusive lever design permits setting the teeth to angle best suited to soil and crop conditions, yet allowing full flexibility in any position. Lever folds flat for transport, easy to handle and store.

## TOOTH BARS

1 5/8" O.D. High carbon heavy duty pipe for greater strength at high speed tractor operation.

## DRAW HOOKS

Designed with open end of draw hook toward the ground to reduce unhooking. Designed for perfect trailing and most uniform harrowing.

## TEETH

High carbon hammer-forged to diamond, hard point for hard use in all soil conditions to cultivate, pulverize, smooth and break up crust and clods. Each tooth is reversible and replaceable. Each tooth is locked on with a lock washer and nut. Guaranteed to outlast any other tooth of equal weight.

## SPECIFICATIONS

| Model    | Description           | No. Teeth | Width (Feet) | Weight (Lbs.) |
|----------|-----------------------|-----------|--------------|---------------|
| PB-55A   | Flexible Lever Harrow | 40        | 5'           | 107           |
| PB-5 1/2 | Flexible Lever Harrow | 43        | 5'6"         | 114           |
| PB-6     | Flexible Lever Harrow | 47        | 6'           | 120           |
| PB-7     | Flexible Lever Harrow | 55        | 7'           | 138           |

# HEAVY DUTY RIGID PIPE BAR LEVER HARROW



## RIGID HARROW

Cultivates and levels the ground better because of its design and rigidity. Side rails and lever assembly are made of high carbon material for extra rigidity.

## TOOTH BARS

1 5/8" O.D. High carbon heavy duty pipe for greater strength at high speed tractor operation.

## DRAW HOOKS

Designed with open end of draw hook toward the ground to reduce unhooking. Designed for perfect trailing and most uniform harrowing.

## TEETH

High carbon hammer-forged to diamond, hard point for hard use in all soil conditions to cultivate, pulverize, smooth and break up crust and clods. Each tooth is reversible and replaceable. Each tooth is locked on with a lock washer and nut. Guaranteed to outlast any other tooth of equal weight.

## LEVER ASSEMBLY

Tilts the teeth to angle best suited to soil and crop conditions. Lever folds down flat for ease in handling and storage.

## SPECIFICATIONS

| Model | Description        | No. Teeth | Width (Feet) | Weight (Lbs.) |
|-------|--------------------|-----------|--------------|---------------|
| DS-42 | Rigid Lever Harrow | 40        | 5'           | 109           |
| DS-43 | Rigid Lever Harrow | 43        | 5'6"         | 114           |
| DS-47 | Rigid Lever Harrow | 47        | 6'           | 120           |
| DS-51 | Rigid Lever Harrow | 51        | 6'6"         | 127           |
| DS-55 | Rigid Lever Harrow | 55        | 7'           | 137           |

# UFX 10-BAR HYDRAULIC CARTS

## DON'T BUY A HARROW UNTIL YOU HAVE SEEN THE UFX (Ultimate Flex) SERIES

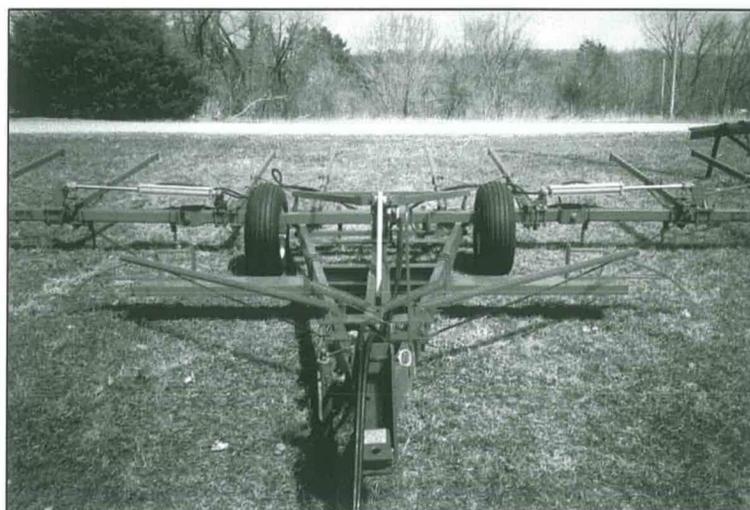
THE UFX (Ultimate Flex) SERIES... is a line of 10 bar harrows which is a generation beyond any other type of harrow on the market; 10 bars of fully flexible harrow with fast, complete lever adjustment of the tooth pitch for every 5 bars; each 5 bars of harrow can be adjusted to 6 different pitches depending on the situation (the ultimate in tooth pitch adjustability).

Over 90 years of experience in the design and manufacture of harrows and drawbars has brought this easy to use, dependable tool to you. Features a unique, easy to use fulcrum system for raising and locking the wing booms into transport position.

This is the "Ultimate" one-pass harrow for use in HEAVY residue or NO residue; for seedbed preparation, "after-dragging" of crops in no-till or conventional till, or incorporation of chemicals.

### FEATURES

Over 14 Hammer-Forged spike teeth per foot of cutting width  
 6" Channel iron cart sides  
 4" x 16" Hydraulic cylinder furnished  
 4" sq. High Strength Tool Bar  
**UFX-1100 & 1100 hydraulic forward fold kits optional!!**



**UFX-1100 Auto Fold Kit**

### SPECIFICATIONS

| Model      | Transport Width | Cutting Width | Harrow Sections Per Unit | Weight (Lbs.) |
|------------|-----------------|---------------|--------------------------|---------------|
| UFX 10-239 | 11'0"           | 23'9"         | 2/5'6" & 2/6'0"          | 2795          |
| UFX 10-249 | 11'0"           | 24'9"         | 4/6'0"                   | 2811          |
| UFX 10-269 | 11'0"           | 26'9"         | 2/6'0" & 2/7'0"          | 2871          |
| UFX 10-289 | 11'0"           | 28'9"         | 4/7'0"                   | 2931          |
| UFX 10-343 | 13'0"           | 34'3"         | 6/5'6"                   | 3479          |
| UFX 10-353 | 13'0"           | 35'3"         | 4/5'6" & 2/6'0"          | 3495          |
| UFX 10-363 | 13'0"           | 36'3"         | 2/5'6" & 4/6'0"          | 3511          |
| UFX 10-373 | 13'0"           | 37'3"         | 6/6'0"                   | 3527          |
| UFX 10-393 | 13'0"           | 39'3"         | 4/6'0" & 2/7'0"          | 3671          |
| UFX 10-403 | 13'0"           | 40'3"         | 2/5'6" & 4/7'0"          | 3915          |
| UFX 10-413 | 13'0"           | 41'3"         | 2/6'0" & 4/7'0"          | 3931          |
| UFX 10-433 | 13'0"           | 43'3"         | 6/7'0"                   | 3991          |

# “R-600” SUPER *HEAVY DUTY* SERIES RIGID OPEN END LEVER HARROW



## SPECIFICATIONS

| Model | Description        | No. Teeth | Width (feet) | Weight (lbs.) |
|-------|--------------------|-----------|--------------|---------------|
| R-550 | Rigid Lever Harrow | 40        | 5'6"         | 177           |
| R-600 | Rigid Lever Harrow | 40        | 6'           | 183           |
| R-700 | Rigid Lever Harrow | 50        | 7'           | 207           |

The heavy duty rigid harrows with lever are designed for Hi-speed harrowing. Built extra strong - extra heavy tilting bars and braces, extra distance (13 inches) between each tooth bar permits harrow to pull level at higher harrowing speeds.

### LEVER ASSEMBLY

Tilts the teeth to angle best suited to soil and crop conditions. Lever folds down flat for ease in handling and storage.

### DRAW HOOKS

9/16" designed with open end toward the ground to reduce unhooking.

### TOOTH BARS

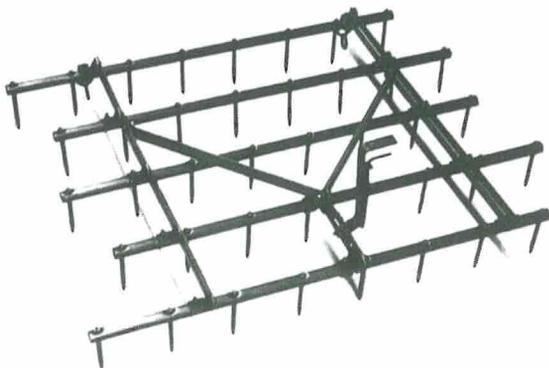
Heavy duty 1.9" O.D. High carbon steel tubing.

### TEETH

5/8" square material x 7 1/2" long with a 9/16" shank high carbon tooth - each is locked on with a lock washer and nut. Teeth are reversible and replaceable.

# “R” SERIES *HEAVY DUTY* RIGID OPEN END LEVER HARROW

“R” series harrows are designed for high speed harrowing and cultivating. Durable tooth bars are braced four ways to stay in position. Double adjustable bars add strength.



## SPECIFICATIONS

| Model    | Description        | No. Teeth | Width (feet) | Weight (lbs.) |
|----------|--------------------|-----------|--------------|---------------|
| R-55 1/2 | Rigid Lever Harrow | 40        | 5'6"         | 119           |
| R-6      | Rigid Lever Harrow | 40        | 6'           | 124           |
| R-7      | Rigid Lever Harrow | 50        | 7'           | 140           |

### LEVER ASSEMBLY

Tilts the teeth to angle best suited to soil and crop conditions. Lever folds down flat for ease in handling and storage.

### TOOTH BARS

1 5/8" O.D. High carbon steel pipe for extra strength and resistance to wear. Each bar is held firmly in position to assure every tooth working the soil thoroughly.

### DRAW HOOKS

9/16" designed with open ends toward the ground to reduce unhooking.

### TEETH

High carbon steel, hammer-forged to diamond hard point for hard use in all soil conditions to cultivate, pulverize, smooth and break up crust and clods. Each tooth is reversible and replaceable. Each tooth is locked on with a washer and nut. Guaranteed to outlast any other tooth of equal weight.

# SUPER HEAVY DUTY FLEXIBLE REVERSIBLE HARROW

For trashy fields, pulverizing, cultivating, breaking up clods and destroying early weeds. The flexibility allows the individual tooth bars to pass over obstructions while the other bars stay on the ground. When the harrow is drawn from the front the teeth are vertical for cultivating and penetrating deep into the soil. When drawn from the other end, the tooth angle is preset for cleaning and smoothing.

## TOOTH BARS

1.9" O.D. High carbon heavy duty pipe for greater strength at high speed tractor operation and cultivating.

## CONNECTING LINK

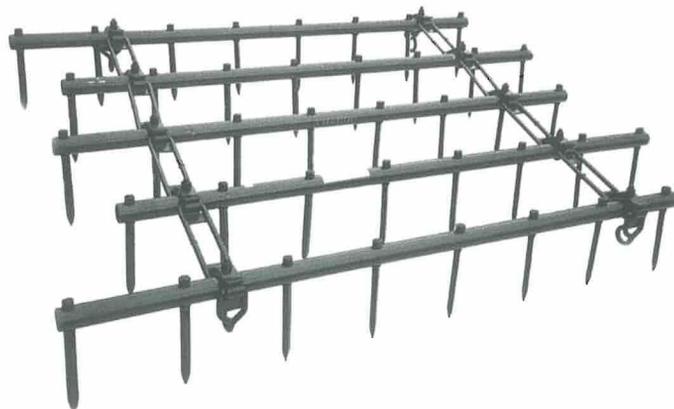
9/16" Specially welded for extra strength and less wear with 3/8" clamp.

## DRAW HOOKS

9/16" Designed with open ends toward the ground to reduce unhooking.

## TEETH

5/8" square material x 7 1/2" long with a 9/16" shank high carbon tooth - each tooth is locked on with a lock washer and nut. Teeth are reversible and replaceable.



## SPECIFICATIONS

| Model  | Description                | No. Teeth | Width (feet) | Weight (lbs.) |
|--------|----------------------------|-----------|--------------|---------------|
| FB-500 | Flexible-Reversible Harrow | 40        | 5'           | 136           |
| FB-550 | Flexible-Reversible Harrow | 40        | 5'6"         | 140           |
| FB-600 | Flexible-Reversible Harrow | 40        | 6'           | 147           |
| FB-700 | Flexible-Reversible Harrow | 50        | 7'           | 169           |

# SUPER HEAVY DUTY FLEXIBLE LEVER HARROW

Breaks up clods, crusts, pulverizes, smooths and cultivates, destroying the early weeds before they start to grow.

## SELF-CLEANING, NON-CLOGGING

The flexibility permits it to pass over trash or rocks.

## LEVER ASSEMBLY

Exclusive lever design permits setting the teeth at any angle, yet allowing full flexibility in any position.

## TOOTH BARS

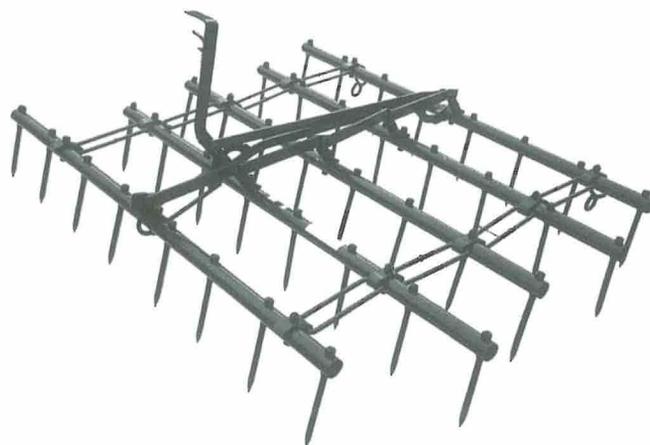
1.9" O.D. High carbon steel pipe, "super" strong for tough use.

## CONNECTING LINKS

9/16" Welded for extra strength with 3/8" clamp.

## TEETH

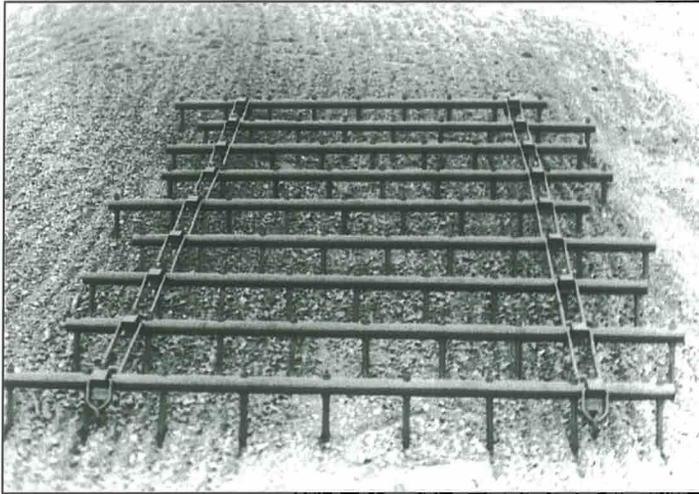
5/8" square material x 7 1/2" long with a 9/16" shank high carbon tooth - each tooth is locked on with a lock washer and nut. Teeth are reversible and replaceable.



## SPECIFICATIONS

| Model  | No. Teeth | Width (Depth) | Weight (Lbs.) |
|--------|-----------|---------------|---------------|
| OE-550 | 40        | 5'6"          | 158           |
| OE-600 | 40        | 6'            | 165           |
| OE-700 | 50        | 7'            | 188           |

# FLEX – 9 HEAVY DUTY HARROW



PEPIN'S 9 bar harrow is ideal for high trash conditions, incorporation of chemicals, or just plain seed bed preparation.

This unit is offered 2 ways. If you already have a PEPIN 5 bar FB series harrow, you can order only the last 4 bars if it is 5'0", 6'0", 7'0" or 8'0" wide. Or you can order the 9 bar unit complete.

The pipe bars are a special 1 5/8" O.D. High Carbon tubing. The teeth are hammer-forged starting with a 1055 Carbon Steel instead of being drawn to a point, making a harder tooth.

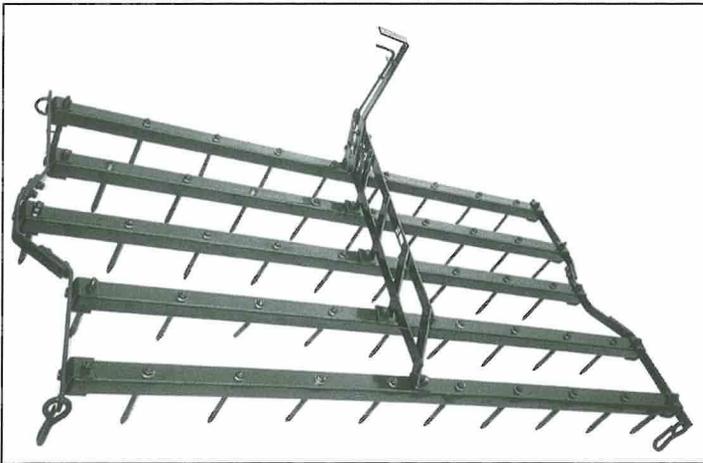
The connecting links and draw hooks are made from 9/16 round for better wear and longer life.

## SPECIFICATIONS

| Model    | Description | No. Teeth | Width (Depth) | Weight (Lbs.) |
|----------|-------------|-----------|---------------|---------------|
| Flex 9-5 | 5'; 9-Bar   | 72        | 5'0" x 8'0"   | 171           |
| Flex 9-6 | 6'; 9-Bar   | 81        | 6'0" x 8'0"   | 191           |
| Flex 9-7 | 7'; 9-Bar   | 90        | 7'0" x 8'0"   | 226           |
| Flex 9-8 | 8'; 9-Bar   | 104       | 8'0" x 8'0"   | 258           |

# SQB SERIES SQUARE BAR LEVER HARROW

"A Generation Beyond the Wood Bar Harrow"



"FOR SUPERIOR LEVELING"

## TOOTH BARS

2" square High Carbon heavy wall tube for superior leveling action.

## LEVER ASSEMBLY

High Carbon double expanding bar for more strength.

## DRAW HOOKS

Pivoting draw hook set up for even pulling and better leveling (keeps the front bar down).

## TEETH

High carbon hammer-forged, diamond hard REPLACEABLE teeth pulverize and break up clods.

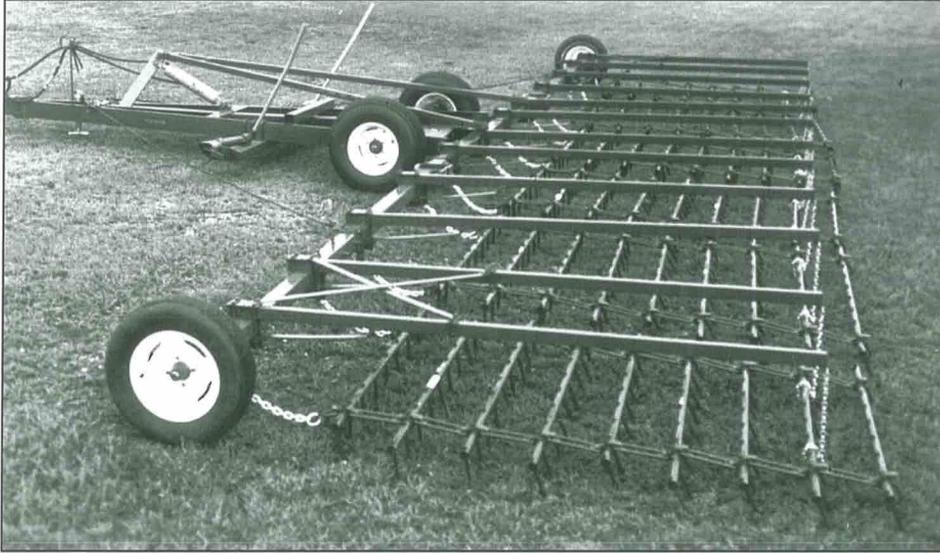
## SIDE RAILS

3/8" Thick, High Carbon with unique off-set configuration to leave no ridges between harrow sections.

## SPECIFICATIONS

| Model | No. Teeth | Width (Depth) | Weight (Lbs.) |
|-------|-----------|---------------|---------------|
| SQB-5 | 39        | 5'            | 145           |
| SQB-6 | 45        | 6'            | 162           |
| SQB-7 | 55        | 7'            | 179           |

# FX 9-BAR HYDRAULIC CARTS

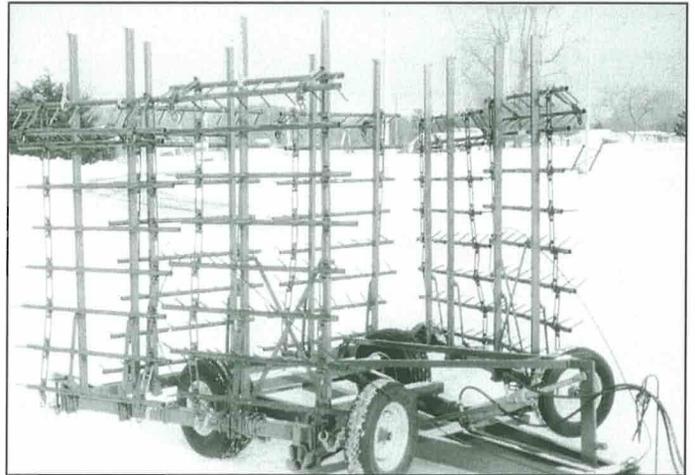


**FX9-39 With Flex-9 Sections**

The FX cart is a SUPER HEAVY DUTY forward folding unit for use with the 9-bar flexible harrow section (Flex-9 on page 5). The forward folding feature makes it very easy to back the unit up when it is attached to your disk or field cultivator. The FX cart has an easy to use fulcrum system for raising and locking the wing booms into transport position. The FX cart can be modified to handle standard 5-bar flexible harrow sections also.

## SPECIFICATIONS

- 6" channel iron cart sides
- 4" x 16" hydraulic cylinder is furnished
- 4" sq. High Strength Tubing in Tool Bar
- All standard 15" wheels
- 11L x 15 tires required for cart
- P205/75R15 required for wing boom
- (Optional) UFX-1100 & UFX-1100A Hydraulic Forward Fold Kits



**FX9-39 In Transport Position**

## SPECIFICATIONS

| Model    | Transport Width | Cutting Width | Harrow Sections Per Unit             | Weight (Lbs.) |
|----------|-----------------|---------------|--------------------------------------|---------------|
| FX-9-229 | 11'0"           | 22'9"         | 2/Flex-9-5 & 2/Flex-9-6              | 2467          |
| FX-9-249 | 11'0"           | 24'9"         | 4/Flex-9-6                           | 2507          |
| FX-9-269 | 11'0"           | 26'9"         | 2/Flex-9-6 & 2/Flex-9-7              | 2577          |
| FX-9-289 | 11'0"           | 28'9"         | 4/Flex-9-7                           | 2647          |
| FX-9-313 | 13'0"           | 31'3"         | 6/Flex-9-5                           | 3001          |
| FX-9-333 | 13'0"           | 33'3"         | 4/Flex-9-5 & 2/Flex-9-6              | 3041          |
| FX-9-353 | 13'0"           | 35'3"         | 2/Flex-9-5 & 4/Flex-9-6              | 3081          |
| FX-9-373 | 13'0"           | 37'3"         | 6/Flex-9-6                           | 3121          |
| FX-9-393 | 13'0"           | 39'3"         | 4/Flex-9-6 & 2/Flex-9-7              | 3259          |
| FX-9-410 | 13'0"           | 41'0"         | 2/Flex-9-6 & 4/Flex-9-7              | 3545          |
| FX-9-430 | 13'0"           | 43'0"         | 2/Flex-9-6 & 2/Flex-9-7 & 2/Flex-9-8 | 3609          |
| FX-9-440 | 13'0"           | 44'0"         | 1/Flex-9-6 & 3/Flex-9-7 & 2/Flex-9-8 | 3644          |

FXPE-46 Pole Extension (46") is available if desired.  
(Standard on FX-9-393 thru 440)